

METRIC STANDARDS

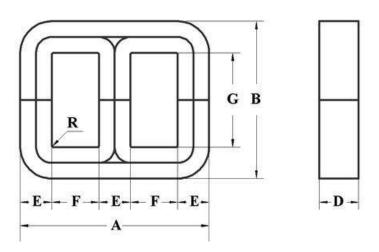
Mechanical Tolerances

- Exterior dimensions A and B are held to maximum tolerance only to insure overall enclosure
- Dimensions D and E are held to \pm tolerance to insure magnetic qualities under all applications. Window dimensions F and G are held to a minimum tolerance only to insure coil fit.

How to measure:

- Dimension D is measured by caliper at any point on either core half.
 Dimension E is measured at the butt joint.
 Dimensions F and G are measured at the shortest point but at least twice the radius R from the adds of the window. edge of the window.

E-Core



Electrical Guarantees

			Test		Guaranteed values for bonded,		
Quality	Quality	Thickness,	conditions (3)		cut or uncut cores		
grade	code	mm	Bm, T	f, Hz	W/kg	VARm/kg	VARg/kg
					(4)	(1)	(2)
Standard	ELA	0.30	1.7	50	2.4	9.90	27xAc min W _{t. min} (a=0.075mm)
Standard	ELH	0.10	1.5	400	26.4	28.60	111xAc min W _{t. min} (a=0.05mm)

- VARm/kg specific reactive power of metal.
 VARg/kg specific reactive power of air-gap, a = air-gap length
 Test conditions based upon mono-phase excitation of center leg.
 Values are 20% higher than for C-core because of third harmonic flux.

Core Dimensions List

For a complete table of E-Core dimensions list, see attached file below:

E-Core listing metric standards.pdf